1. Identification

Product Name: Kendex® 0897
Product Code: 4555
Recommended Use: Used as a viscosity builder in metalworking fluids and straight oils.
Company: American Refining Group, Inc.
77 North Kendall Avenue
Bradford, PA  16701
www.amref.com
msds@amref.com

Emergency Telephone
Number(s)
Chemtrec 1-800-424-9300 (24 HRS)
ARG: 814-368-1297 (24 HRS)

2. Hazards Identification

GHS Classification: This product is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Signal Word: Not applicable
Hazard Statements: Not applicable
Other Hazards: Not applicable
GHS Pictogram: Not applicable
Precautionary Statements: Not applicable

3. Composition / Information on Ingredients

<table>
<thead>
<tr>
<th>CAS No.</th>
<th>Component</th>
<th>Common Name</th>
<th>Percent</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>This Product does not contain ingredients that are hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

4. First Aid Measures

Eyes: Check for and remove any contact lenses. Flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Get medical attention if irritation develops.

Skin: In case of contact, flush skin with plenty of soap and water while removing contaminated clothing and shoes. Wash clothing before reuse. Get medical attention if irritation develops.

Inhalation: Move exposed person to fresh air. Get medical attention if irritation develops.

Issue Date: 14 April 2015
4. First Aid Measures

**Ingestion**
First aid is normally not required. Get medical attention if discomfort develops.

**Note to Physicians**
No specific treatment. Treat symptomatically.

5. Fire Fighting Measures

**Suitable Extinguishing Media**
Use dry chemical, CO₂, water spray (FOG) or foam

**Unsuitable Extinguishing Media**
Avoid solid water stream as it may scatter and spread fire.

**Specific Hazards Arising from Chemical**
Elevated temperatures can lead to the formation of irritating fumes and vapors. Decomposing products may include the following materials: Carbon dioxide and Carbon monoxide.

**Protective Equipment and Precautions for Firefighters**
Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

6. Accidental Release Measures

**Personal Precautions**
Put on appropriate personal protective equipment.

**Environmental Precautions**
Prevent product from entering drains. Prevent entry into waterways, sewers, basements or confined areas.

**Methods for Containment**
Stop leak if without risk.

**Methods for Cleanup**
Cover liquid spill with sand, earth or other noncombustible absorbent material. Cover powder spill with plastic sheet or tarp to minimize spreading. Pick up and transfer to properly labeled container

7. Handling and Storage

**Handling Procedures**
Eating, drinking, and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Use non-sparking tools.

**Shipping and Storing Procedures**

**Incompatibilities:**
Oxidizing Agents

8. Exposure Controls / Personal Protection

**Component Exposure Limits***
When mists/aerosols can occur the following are recommended: 5 mg/m³ - ACGIH TLV (inhalable fraction), 5 mg/m³ - OSHA PEL.

*Product has 0 kPa pressure at 68°F and is not expected to present any inhalation hazard at ambient conditions. Caution should be taken to prevent aerosolization or misting of this product. Oil mist, if generated, is considered hazardous according to the OSHA Hazard Communication Standard.

Issue Date: 14 April 2015
8. Exposure Controls / Personal Protection

Engineering Controls
Material should be handled in enclosed vessels and equipment only if aerosolized and/or misted. Use only in adequate ventilation if this occurs. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Eye/Face Protection
Safety glasses

Skin Protection
Normal work gloves are appropriate

Respiratory Protection
No special requirements under ordinary conditions of use and with adequate ventilation.

General Hygiene
Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing.

9. Physical and Chemical Properties

Note: Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Please see the Product Specification Sheet for further information.

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Opaque</td>
</tr>
<tr>
<td>Physical State</td>
<td>Liquid</td>
</tr>
<tr>
<td>Flammability</td>
<td>Not Available</td>
</tr>
<tr>
<td>Upper/Lower Flammability Limits</td>
<td>Not Available</td>
</tr>
<tr>
<td>Odor</td>
<td>Petroleum Oil</td>
</tr>
<tr>
<td>Flammability Limits</td>
<td>Not Available</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>Not Available</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>Not Available</td>
</tr>
<tr>
<td>pH</td>
<td>Not Available</td>
</tr>
<tr>
<td>Relative Density (lbs/gal)</td>
<td>7.62</td>
</tr>
<tr>
<td>Water Soluble</td>
<td>No</td>
</tr>
<tr>
<td>Initial Boiling Point (°F)</td>
<td>Not Available</td>
</tr>
<tr>
<td>Partition Coefficient: n-octanol/water</td>
<td>&gt;10</td>
</tr>
<tr>
<td>Boiling Range (°F)</td>
<td>Not Available</td>
</tr>
<tr>
<td>Auto-ignition Temperature (°F)</td>
<td>Not Available</td>
</tr>
<tr>
<td>Flash Point (°F)</td>
<td>575</td>
</tr>
<tr>
<td>Decomposition Temperature (°F)</td>
<td>Not Available</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>Not Available</td>
</tr>
<tr>
<td>Viscosity (100°C mm²/s)</td>
<td>57.8</td>
</tr>
</tbody>
</table>

10. Chemical Stability & Reactivity Information

Reactivity
Polymerization will not occur

Chemical Stability
Stable under normal conditions

Hazardous Reactions
None, under normal processing.

Conditions to Avoid
High temperatures, flames, sparks

Incompatibility
Strong acids and oxidizing materials

Hazardous Decomposition
Smoke, carbon monoxide, carbon dioxide, aldehydes and other products of incomplete combustion.

11. Toxicological Information

Issue Date: 14 April 2015
11. Toxicological Information

Acute Exposure
Respiratory Irritation Not Expected to pose respiratory irritation.
Eye Irritation Not expected to cause eye irritation.
Skin Irritation Not expected to cause skin irritation.
Sensitization Not expected to cause skin or respiratory sensitization.

Chronic Exposure
Target Organ Effects No data available to indicate product or components at greater than 1% are chronic health hazards.
Carcinogenicity This product contains mineral oils which are considered to be severely refined and not considered to be carcinogenic under IARC. All of the oils in this product have been demonstrated to contain less than 3% extractables by the IP 346 test.
Mutagenicity No data available to indicate product or any components present at greater than .1% are mutagenic or genotoxic.
Reproductive Toxicity No data available to indicate either product or components present at greater than .1% that may cause reproductive toxicity.
Teratogenicity No data available to indicate product or any components contained at greater than .1% may cause birth defects.

Analysis – LD50 / LC50
- Inhalation LC50 Rat 23.6 mg/L
- Oral LD50 Rat >5000 mg/kg
- Dermal LD50 Rabbit >2000 mg/kg

12. Ecological Information

Component Analysis- Ecotoxicity – Aquatic Life
- Duration/Test/Species 96 Hr LL50; WAF, Aquatic Vertebrates
- Concentration/Conditions >1000 mg/L

Persistence & Degradability Readily degraded
Bioaccumulation Potential Not Available
Soil Mobility Not Available
Other Adverse Effects Not Available

13. Disposal Considerations

Disposal Instructions
The generation of waste should be avoided or minimized wherever possible. Treatment, storage, transportation and disposal must be in accordance with applicable Federal, State/Provincial, and Local regulations.
14. Transportation Information

<table>
<thead>
<tr>
<th>Emergency Response Guide No.</th>
<th>UN Number</th>
<th>Shipping Name (technical name)</th>
<th>Hazard Class</th>
<th>Packing Group</th>
<th>Placard</th>
</tr>
</thead>
</table>

U.S. DOT: Not Regulated
IMDG: Not Regulated
IATA: Not Regulated

15. Regulatory Information

SARA Extremely Hazardous Substances (Sections 302 & 304)
This product does not contain greater than 1% of any “extremely hazardous substances” listed pursuant to Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA) Section 302 or Section 304 as identified in 40 CFR Part 355, Appendix A and B.

SARA Section 313
This product does not contain greater than 1.0% of the substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

SARA Section 311 & 312 Classifications
- Acute Hazard: No
- Chronic Hazard: No
- Fire Hazard: No
- Reactivity Hazard: No

CERCLA
This product does not contain any “hazardous substances” listed under the Comprehensive Environmental Response, Compensation and Liability Act of 1980 (CERCLA) in 40 CFR Part 302, Table 302.4.

California Prop 65
This product does not contain chemical(s) known to the state of California to cause cancer and/or birth defects based on maximum impurity levels of components.

Global Chemical Inventories

<table>
<thead>
<tr>
<th>Inventory</th>
<th>Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>US TSCA</td>
<td>Present</td>
</tr>
<tr>
<td>EU</td>
<td>Present</td>
</tr>
<tr>
<td>Japan</td>
<td>Not available</td>
</tr>
<tr>
<td>Australia</td>
<td>Present</td>
</tr>
<tr>
<td>New Zealand</td>
<td>Present</td>
</tr>
<tr>
<td>Canada</td>
<td>Present</td>
</tr>
<tr>
<td>Switzerland</td>
<td>Not available</td>
</tr>
<tr>
<td>Korea</td>
<td>Present</td>
</tr>
<tr>
<td>Philippines</td>
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</tr>
</tbody>
</table>
16. Other Information

US NFPA Ratings

<table>
<thead>
<tr>
<th>Health</th>
<th>Fire</th>
<th>Reactivity</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>1</td>
<td>0</td>
</tr>
</tbody>
</table>

HMIS Ratings

<table>
<thead>
<tr>
<th>Health</th>
<th>Fire</th>
<th>Physical Hazards</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>1</td>
<td>0</td>
</tr>
</tbody>
</table>

Revision Date: 14 April 2015
Revision Reason: New SDS

The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

End of SDS