



## Safety Data Sheet

Prepared according to GHS

### 1. Identification

<b>Product Name</b>	<b>Kendex HN97</b>
<b>Product Code</b>	<b>4525</b>
<b>Recommended Use</b>	<b>Viscosity Builder</b>
<b>Company</b>	American Refining Group, Inc. 77 North Kendall Avenue Bradford, PA 16701 www.amref.com msds@amref.com
<b>Emergency Telephone Number(s)</b>	Chemtrec 1-800-424-9300 (24 HRS) ARG: 814-368-1297 (24 HRS)

### 2. Hazards Identification

<b>GHS Classification</b>	This product is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
<b>Signal Word</b>	Not Applicable
<b>Hazard Statements</b>	Not Applicable
<b>GHS Pictogram</b>	Not Applicable
<b>Precautionary Statements</b>	Not Applicable

### 3. Composition / Information on Ingredients

CAS No.	Component	Common Name	Percent
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This material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

### 4. First Aid Measures

<b>Eyes</b>	Check for and remove any contact lenses. Flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Get medical attention if irritation develops.
<b>Skin</b>	In case of contact, flush skin with plenty of soap and water while removing contaminated clothing and shoes. Wash clothing before reuse. Get medical attention if irritation develops.
<b>Inhalation</b>	Move exposed person to fresh air. Get medical attention if irritation develops.
<b>Ingestion</b>	First aid is normally not required. Get medical attention if

#### 4. First Aid Measures

##### Note to Physicians

discomfort develops.

No specific treatment. Treat symptomatically. Contact poison treatment specialist if irritation occurs.

#### 5. Fire Fighting Measures

##### Suitable Extinguishing Media

Use dry chemical, CO<sub>2</sub>, water spray (FOG) or foam

##### Unsuitable Extinguishing Media

Avoid solid water stream as it may scatter and spread fire.

##### Specific Hazards Arising from Chemical

Elevated temperatures can lead to the formation of irritating fumes and vapors. Decomposing products may include the following materials: Carbon dioxide and Carbon monoxide.

##### Protective Equipment and Precautions for Firefighters

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

#### 6. Accidental Release Measures

##### Personal Precautions

Put on appropriate personal protective equipment.

##### Environmental Precautions

Prevent product from entering drains. Prevent entry into waterways, sewers, basements or confined areas.

##### Methods for Containment

Stop leak if without risk.

##### Methods for Cleanup

A vapor suppressing foam may be used to reduce vapors. Cover liquid spill with sand, earth or other noncombustible absorbent material. Cover powder spill with plastic sheet or tarp to minimize spreading. Pick up and transfer to properly labeled container

#### 7. Handling and Storage

##### Handling Procedures

Eating, drinking, and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Use non-sparking tools.

##### Shipping and Storing Procedures

Keep container tightly closed in a dry and well-ventilated place. Keep away from heat. Protect from light. Keep in properly labeled containers. Keep out of the reach of children.

##### Incompatibilities:

Oxidizing Agents

#### 8. Exposure Controls / Personal Protection

##### Component Exposure Limits

##### Paraffin Wax Fume (8002-74-2)

ACGIH TLV:	TWA:	N/A ppm	TWA:	2 mg/m <sup>3</sup>	STEL:	N/A ppm	STEL:	N/A mg/m <sup>3</sup>
OSHA PEL:	TWA:	N/A ppm	TWA:	N/A mg/m <sup>3</sup>	STEL:	N/A ppm	STEL:	N/A mg/m <sup>3</sup>
NIOSH REL:	TWA:	N/A ppm	TWA:	2 mg/m <sup>3</sup>	STEL:	N/A ppm	STEL:	N/A mg/m <sup>3</sup>

**8. Exposure Controls / Personal Protection****Oil Mist (mineral)**

<b>ACGIH TLV:</b>	TWA:	N/A ppm	TWA:	5 mg/m <sup>3</sup>	STEL:	N/A ppm	STEL:	10 mg/m <sup>3</sup>
<b>OSHA PEL:</b>	TWA:	N/A ppm	TWA:	5 mg/m <sup>3</sup>	STEL:	N/A ppm	STEL:	N/A mg/m <sup>3</sup>
<b>NIOSH REL:</b>	TWA:	N/A ppm	TWA:	5 mg/m <sup>3</sup>	STEL:	N/A ppm	STEL:	10 mg/m <sup>3</sup>

N/A signifies not available

**Engineering Controls**

Material should be handled in enclosed vessels and equipment only if aerosolized and/or misted. Use only in adequate ventilation if this occurs. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

**Eye/Face Protection**

Safety glasses

**Skin Protection**

Normal work gloves are appropriate.

**Respiratory Protection**

No special requirements under ordinary conditions of use and with adequate ventilation.

**General Hygiene**

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing.

**9. Physical and Chemical Properties**

*Note: Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Please see the Product Specification Sheet for further information.*

<b>Appearance</b>	Opaque	<b>Flammability</b>	Not Available
<b>Physical State</b>	Liquid	<b>Upper/Lower Flammability Limits</b>	Not Available
<b>Odor</b>	Petroleum Oil	<b>Vapor Pressure</b>	Not Available
<b>Odor Threshold</b>	Not Available	<b>Vapor Density</b>	Not Available
<b>pH</b>	Not Available	<b>Relative Density (lbs/gal)</b>	7.27
<b>Melting/Freezing Point (°F)</b>	Not Available	<b>Water Soluble</b>	No
<b>Initial Boiling Point (°F)</b>	>600	<b>Partition Coefficient: n-octanol/water</b>	3.3 to >6
<b>Boiling Range (°F)</b>	Not Available	<b>Auto-ignition Temperature (°F)</b>	Not Available
<b>Flash Point (°F)</b>	>525	<b>Decomposition Temperature (°F)</b>	Not Available
<b>Evaporation Rate</b>	Not Available	<b>Viscosity (40°C mm<sup>2</sup>/s)</b>	Not Available

**10. Chemical Stability & Reactivity Information****Reactivity**

Polymerization will not occur

**Chemical Stability**

Stable under normal conditions

## 10. Chemical Stability & Reactivity Information

<b>Hazardous Reactions</b>	None, under normal processing.
<b>Conditions to Avoid</b>	High temperatures, flames, sparks
<b>Incompatibility</b>	Strong acids and oxidizing materials
<b>Hazardous Decomposition Products</b>	Smoke, carbon monoxide, carbon dioxide, aldehydes and other products of incomplete combustion.

## 11. Toxicological Information

<b>Acute Exposure</b>	
<b>Respiratory Irritation</b>	Not expected to pose respiratory irritation.
<b>Eye Irritation</b>	Not expected to cause eye irritation.
<b>Skin Irritation</b>	Not expected to cause skin irritation.
<b>Sensitization</b>	Not expected to cause skin or respiratory sensitization.
<b>Chronic Exposure</b>	
<b>Target Organ Effects</b>	No data available to indicate product or components at greater than 1% are chronic health hazards.
<b>Carcinogenicity</b>	This product contains mineral oils which are considered to be severely refined and not considered to be carcinogenic under IARC. All of the oils in this product have been demonstrated to contain less than 3% extractables by the IP 346 test.
<b>Mutagenicity</b>	No data available to indicate product or any components present at greater than .1% are mutagenic or genotoxic.
<b>Reproductive Toxicity</b>	No data available to indicate either product or components present at greater than .1% that may cause reproductive toxicity.
<b>Teratogenicity</b>	No data available to indicate product or any components contained at greater than .1% may cause birth defects.

### Analysis – LD50 / LC50

<b>Inhalation LC50 Rat</b>	>23.6 mg/L
<b>Oral LD50 Rat</b>	>5000 mg/kg
<b>Dermal LD50 Rabbit</b>	2903 mg/kg

## 12. Ecological Information

### Component Analysis- Ecotoxicity – Aquatic Life

<b>Duration/Test/Species</b>	<b>Concentration/Conditions</b>
96 hr LL50	>1000 mg/L
<i>Oncorhynchus mykiss</i>	
96 hr EL50	>1000 mg/L
<i>Scenedesmus subspicatus</i>	
21 Day WAF	50% mg/L
<i>Daphnia magna</i>	

<b>Persistence &amp; Degradability</b>	Inherently biodegradable
<b>Bioaccumulation Potential</b>	Not Available

### 13. Disposal Considerations

#### Disposal Instructions

The generation of waste should be avoided or minimized wherever possible. Treatment, storage, transportation and disposal must be in accordance with applicable Federal, State/Provincial, and Local regulations.

### 14. Transportation Information

Emergency Response Guide No. 171

*North American Emergency Response Guide Book*

	UN Number	Shipping Name (technical name)	Hazard Class	Packing Group
U.S. DOT		Not Regulated		
IMDG		Not Regulated		
IATA		Not Regulated		

### 15. Regulatory Information

#### SARA Extremely Hazardous Substances (Sections 302 & 304)

This product does not contain greater than 1% of any “extremely hazardous substances” listed pursuant to Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA) Section 302 or Section 304 as identified in 40 CFR Part 355, Appendix A and B.

#### SARA Section 313

This product does not contain greater than 1.0% of the substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

#### SARA Section 311 & 312 Classifications

<b>Health Hazard</b>	No
<b>Physical Hazard</b>	No

#### CERCLA

This product does not contain any “hazardous substances” listed under the Comprehensive Environmental Response, Compensation and Liability Act of 1980 (CERCLA) in 40 CFR Part 302, Table 302.4.

#### California Prop 65

This product is not routinely tested to determine chemical(s) known to the state of California to cause cancer and/or birth defects based on maximum impurity levels of components.

### Global Chemical Inventories

Inventory	
US TSCA	Present
EU	Present
Japan	Not available
Australia	Present
New Zealand	Not Available
Canada	Present
Switzerland	Not available
Korea	Present
Philippines	Present
China	Present
Taiwan	Not available

### 16. Other Information

#### US NFPA Ratings

Health	Fire	Reactivity
0	1	0

#### HMIS Ratings

Health	Fire	Physical Hazards
0	1	0

#### Revision Date

4 January 2023

#### Revision Reason

Section 9

*The information provided on this MSDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.*

**End of SDS**